

# shf fabry Work Order ID 63309

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Item ID: D3468-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Seal Strip

Start Date: 10/27/10 Start Qty: 5.00

Cust Item ID:

Required Date: 10/27/10 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3468

Rev A

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-Fabricate as per Dwg D3468

A

A

QC 2

→

10-10-27

10-10-27

12

110

0.00



QC Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

7/8 10/10/27

10-10-27

42

120

0.00



Identify as per dwg & Stock Location: 56

Packaging

Memo

0.00

Packaging

10/10/27 51 120

# Picklist Print

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Work Order ID: 63309

Parent Item: D3468-5

Parent Item Name: Seal Strip




Start Date: 10/27/10

Required Date: 10/27/10

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev: A New Issue 06-02-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MSIL60S.125  high temp. silicone sheet .125		Purchased	No			100	sf	20.1269	0.0411	0.216316	15		



1810-10-27

Location

Loc Qty

Loc Code

MAT052

20.126947

110311

20.126947

110311

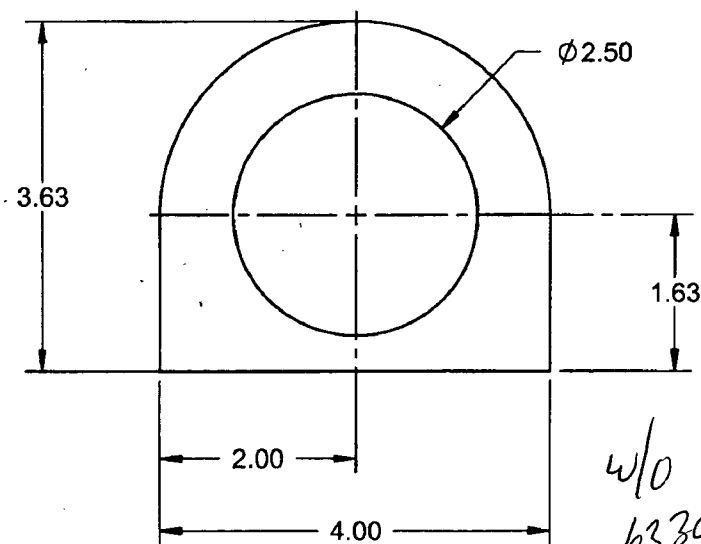
12



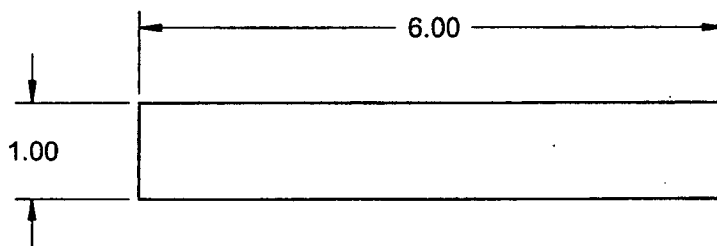


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3468</b>	REV. A SHEET 1 OF 2
DATE <b>05.12.08</b>		TITLE <b>SEALS</b>	SCALE 1:2
A	05.12.08	NEW ISSUE	

06.04.03 *[Signature]*



### D3468-1 SEAL



### D3468-5 SEAL STRIP

#### NOTES:

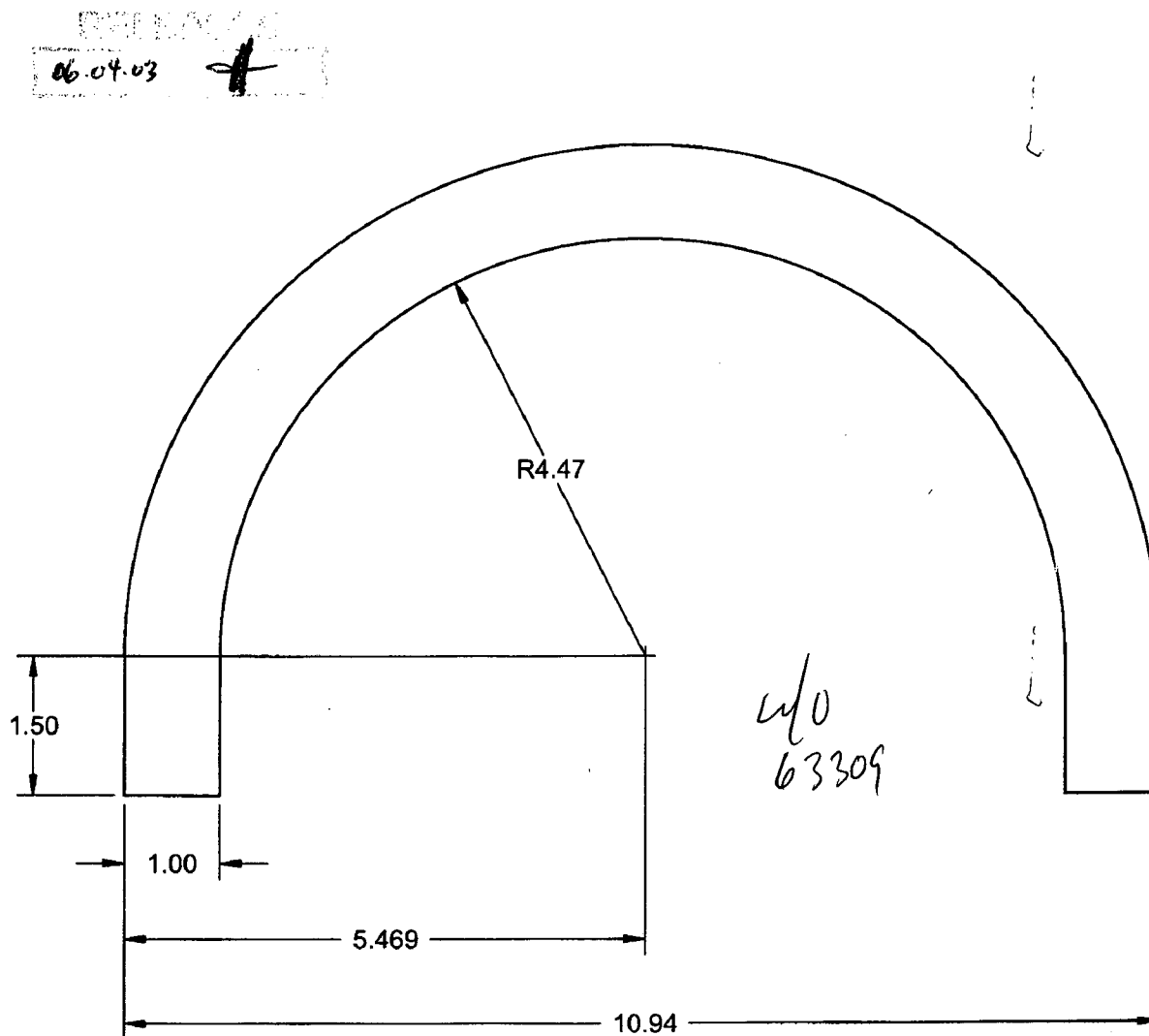
- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3468	REV. A SHEET 2 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2



### D3468-3 LARGE SEAL STRIP

#### NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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